



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1702

Job Sheet 178040



Part No: 647.1702

Job Qty: 4 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Stores/Pkg-1	88 09 30	MAY 30 2018
120	Small Fab	4 pcs	5/31/18	5/31/18	0.00	1.64	Small Fab-1	38 09 30	DAS
130	QC	4 pcs	5/31/18	5/31/18	0.00	0.00	QC5	38 09 30	38
190	Small Fab	4 pcs	5/31/18	5/31/18	0.00	1.64	Small Fab-1	38 09 30	JUL 06 2018
200	QC	4 pcs	5/31/18	5/31/18	0.00	0.00	QC5	38 09 30	38
210	Packaging	4 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1	CC 03 30	JUL 16 2018
220	QC21-SA	4 Ea	5/31/18	5/31/18	0.00	0.00	QC21	38 09 30	JUL 16 2018

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***

***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: S084461 ***

190 - ASSEMBLE AS PER DWG

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

JUL 16 2018

DAS
53
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	4 Ea (1 ea)	90-Start up Operation	S041753
647.1713	Spacer	4 Ea (1 ea)	90-Start up Operation	S031900
647.1714	Plate	4 Ea (1 ea)	90-Start up Operation	S023593X1
647.1715	Plate	4 Ea (1 ea)	90-Start up Operation	S041780X3
CR3213-4-4	Rivet, Cherry	88 Ea (22 ea)	90-Start up Operation	S011781
MS21042L3	Nut	4 Ea (1 ea)	90-Start up Operation	S00673M6
MS27039-1-14	Screw	4 Ea (1 ea)	90-Start up Operation	S027749X12
NAS1149F0332P	Washer	8 Ea (2 ea)	90-Start up Operation	S075328



Container No: S076180



Part: 647.1702

Job No: 178040

Serial No/Batch: S076180

Revision:

Inspector:

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CANADA
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Job Allocations			
Operation	Component Part	Required	Inventory
90-Start up Operation	647,1712	4	27
	647,1713	4	18
	647,1714	4	20
	647,1715	4	15
	CR3213-4-4	88	550
	MS21042L3	4	1,316
	MS27039-1-14	4	471
	NAS1149F0332P	8	3,278
			0
			0
Part Specifications			
Specifications could not be found.			

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003518	S076167	647.1712	Gusset	s041753	CCK031	4
003518	S076168	647.1713	Spacer	s031908	CCK107	4
003518	S023593	647.1714	Plate	S023592	CCK044	1
003518	S076169	647.1714	Plate	s041788	CCK044	3
003518	S076170	647.1715	Plate	s041781	CCK044	4
003518	S000673	CR3213-4-04	Rivet		ST319	11
003518	S076171	CR3213-4-04	Rivet	s027749	CCK003	77
003518	S076172	MS21042L3	Nut	s075328	ST303	4
003518	S076173	MS27039-1-14	Screw	f124326-4	ST280	4
003518	S076174	NAS1149F0332P	Washer	s068663	ST262	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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